Work Orde November-09-11			*76.	355*							Page 1
Revision ID:	0350-689-011	,	Accept	*N900	040	100)*	Setup			S1*
	Oual High Back Seat 09/11/2011	•		Cust Item II Customer:	D:				Stop	*N:	S2*
Approvals:	Process Plan: M.L.J QC:	Date: <u>\\\\\\</u> 0°\			ite:	· · · · · · · · · · · · · · · · · · ·		Run	Start Stop	*N *N	R1* R2*
Sequence ID/ Work Center ID	Operation Description		Set Up/ Run Hours	Tool ID	Tool#	Plan Code	Accep Qty	t Reje Qty		Reject Number	Insp. Stamp
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DSI 9498 IIN-D350-689	A A	Λ									
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W/O:			WORK ORDER CHANGES									
DATE	STEP	PR	OCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
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DATE STED		Description of NC		Corrective Action Section B	Verification	Approval	Approval	
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	Approva QC Inspecto
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Work Order ID 76355 *76355* Page 2 November-09-11 2:30:11 PM Item ID: D350-689-011 Accept *N900040100* Setup Start **Revision ID:** Stop Dual High Back Seat **Item Name: Start Date:** 09/11/2011 Start Oty: 1.00 **Cust Item ID:** Req'd Qty: 1.00 **Required Date: 25/11/2011 Customer:** Reference: Run Start Process Plan: Tooling: Approvals: Date: Date: Stop Date: _____ SPC (Y/N): Date: Sequence ID/ **Operation** Set Up/ Tool ID Tool # Plan Reject Accept Reject Insp. **Work Center ID** Description Qty **Run Hours** Code **Qty** Number Stamp 120 QC4-100% Inspect kits for completeness *120* OC Memo Quality Control 130 0.00 Packaging *120* Packaging 0.00 Memo Packaging Identify and pack for shipping as per PPP D350-689-011 Location: PPP Rev:

0.00

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140

Quality Control

QC21- Final Inspection - Work Order Release

Memo

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MLJ 12/07/20

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DATE	STEP		PRO	OCEDURE CHANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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DATE	STEP	Section A			Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector
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November-09-11 2:30:15 PM

Work Order ID: 76355

76355

Parent Item:

D350-689-011

D350-689-011

Parent Item Name: Dual High Back Seat

Start Date: 09/11/2011

Required Date: 25/11/2011

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP Rev:B03.05.09Reformat; Modify Step 1KJ/RF IPP Rev:C chg003 per DSI 9498 DD 10.02.11 verified by:JLM

pe	T DSI 9498 DD	10.02.11 verified	by:JLN	/1									
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date S Issued	Status
D3018-1		Manufactured	No			110	Each	6.0000	**	1 /			
D3018-1									** _	77117	JB		1
				Location		Loc	<u>Oty</u>	Loc Code					
				ST420A			6				-		
					69610		2				-		
D2010.1		N4 C 1	NI-		71713	110	4	(0000	-				1
D3019-1	-	Manufactured	No			110	Each	6.0000		1			
1730119-1									**	77118	y B		\sim
•				Location		Loc	Qty	Loc Code					
				ST420A			6		_		-		
					69614		2		_		-		
D350-689-013	Ĺ	Manuelantani	No		71714	110	4 Each	2 0000	-		-		
*D350-689-013 / LYCOW *D350-689-013	\ 0.40±	Manufactured	NO			110	Each	2.0000		1	1	-	1
1-)3550-689 Floor Provisions	-()1:3								**	83129	20		$\overline{}$
				Location		Loc	<u>Qty</u>	Loc Code					
				FG010			2		_				//
1					70583		2				-		
D350-689-041		Manufactured	No			110	Each	0.0000	1	1 -			
⊬* D& \$Õ-689	-041*								**	83129	- 28	101	07/20
Dual High Back Seat Ass'y									_	84639		1 3/	1/20

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W/O:			WORK ORDER	CHANGES					
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Part No	:	PAR #:	Fault Category:	NCR: Yes	No DQ	A:	Date: _		
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DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D350-689 REV. A AND INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D350-689 REV 0 **REF TCCA STC: SH02-33**

> **REF FAA STC: SR01620NY** REF EASA STC: EASA.IM.R.S.01453 REF BRAZILIAN STC: 2005S03-09

CETURN 10 **ENGINEERING** UNCONTROLLED GOPY SUBJECT TO AMENDMENT: WITHOUT NOTICE WORK ORDER

PURPOSE:

TO UPDATE THE PARTS LIST AND THE WEIGHT AND BALANCE TABLE IN IIN-D350-689 REV A AND ICA-D350-689 REV 0.

FOR D350-689-011 AT CHANGE 003, D350-689-021 AT CHANGE 002, D350-689-041 AT CHANGE 002 AND D350-689-043 AT CHANGE 002, QTY (6) OF: MS27039-1-19 SCREW; MS21042L3 NUT & AN960JD10L WASHER REPLACED WITH QTY (6) OF: MS27039-4-21 SCREW; MS21042L4 NUT & NAS1149D0432J WASHER RESPECTIVELY. FIGURE 6 (PG 9) OF IIN-D350-689 MODIFIED PER SHT 2 OF THIS SERVICE INSTRUCTION. THE HARDWARE SECTION OF THE PARTS LIST IN SECTION 5 (PG 10) OF IIN-D350-689 REV A & SECTION 25.6 (PG 31) OF ICA-350-689 REV 0 IS AMENDED AS FOLLOWS:

Qty	Qty	Qty	Qty	Qty	Qty	Part Number	Description
-011	-013	-021	-023	-041	-043	2000 000 000	
X						D350-689-011	DUAL HIGH BACK SEAT INSTALLATION, LH
1	Х		<u> </u>			D350-689-013	FLOOR PROVISIONS KIT
\vdash		Х				D350-689-021	DUAL HIGH BACK SEAT INSTALLATION, LH (REF DSI 9419)
		1	X	L		D350-689-023	ENERGY ATTENUATING FLOOR PROVISION KIT (REF DSI 9419)
1				X		D350-689-041	DUAL HIGH BACK SEAT ASSEMBLY
		1			Х	D350-689-043	DUAL HIGH BACK SEAT ASSEMBLY (REF DSI 9419)
							4
	6			17	17	NAS1149D0332J	WASHER (OR AN960JD10L)
			9			NAS1149D0363J	WASHER (OR AN960JD10)
				6	6	NAS1149D0432J	WASHER (OR AN960JD416)
				3	3	AN3-12A	BOLT
	16					MS20426AD3-6	RIVET
			14			MS20426AD4-5	RIVET
	17					MS20426AD4-6	RIVET
	18		34			MS20470AD4-5	RIVET
	2		18			MS20470AD4-6	RIVET
	30		32			MS20470AD5-6	RVET
				40	40	MS20600AD4W2	RIVET
				6	6	MS20600AD4W3	RIVET (REF DSI 9349)
	8					MS21059L3	NUTPLATE
	6					MS27039-1-10	SCREW
				4	4	MS27039-1-17	SCREW
				6	6	MS27039-1-19	SOREW
				6	6	MS27039-4-21	SCREW
				4	4	MS24693-S272	SOREW
	2					MS24693-S273	SCREW
					8	MS24694-S3	SCREW
			9			MS24694-S50	SCREW
	$\neg \neg$				4	MS24694-S148	SCREW
			9	17	17	MS21042L3	NUT (OR MS21042-3)
				6	6	MS21042L4	NUT (OR MS21042-4)

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01
APRROVED .

DATE

CERT. NO.: SH02-33 ISSUE NO .:

Α	NEW IS	SSUE.		JPH	10.01.21						
REV.			DESCRIPTION	BY	DATE						
DESIGN		1/	DART AEROSPA	DART AEROSPACE LTD							
DRAWN		18	HAWKESBURY, ONTARIO, CANADA								
CHECKE	D	P	DRAWING NO.	REV. A							
MFG. AF	PR.	N/A	DSI 9498	SHEET 1 OF 2							
APPRO\	/ED	JWD.	TITLE		SCALE						
DE APPI	R.	All I	SEAT REINF; IIN & ICA UPDATE								
DATE	10.0	1.21	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMINIORATED TO JAY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.								

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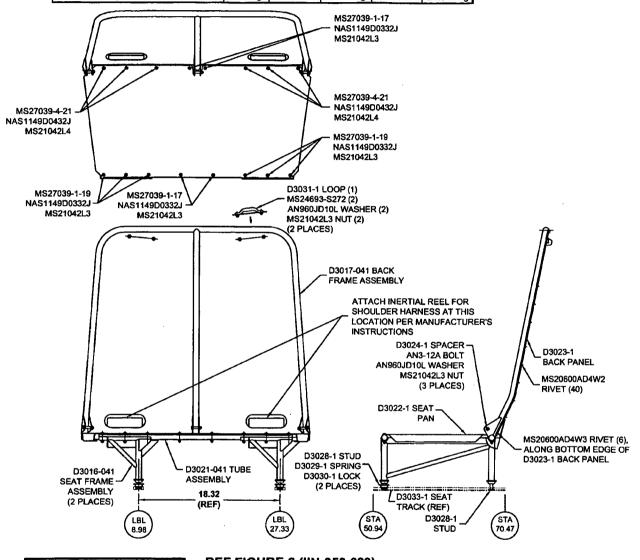
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Corrective Action Section B Action Description Chief Eng	Sign & Date	Verification Section C	Approval	Approval
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			Chief Eng	QC Inspector
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CHANGE:

THE FOLLOWING WEIGHT AND BALANCE INFORMATION IS FOR THE D350-689-011 DUAL HIGH BACK SEAT AT CHANGE 003 (OR LATER) AND THE D350-689-021 DUAL HIGH BACK SEAT AT CHANGE 002 (OR LATER).

Installation	Weight	LAT	ERAL	LONGITUDINAL		
Insultation	weight	Arm	Moment	Arm	Moment	
D350-689-011	27.6 lb	-18.2 in	-502 in-lb	60.7 in	1675 in-lb	
Dual High Back Seat Installation	12.5 kg	-0.46 m	-5.8 m-kg	1.54 m	19.3 m-kg	
D350-689-021 Dual High Back Seat	29.2 lb	-18.2 in	-531 in-lb	60.7 in	1772 in-lb	
Installation, LH Fwd Position	13.2 kg	-0.46 m	-6.1 m-kg	1.54 m	20.3 m-kg	
D350-689-021 Dual High Back Seat	29.2 lb	-18.2 in	-531 in-lb	64.7 in	1889 in-lb	
Instaliation, LH Aft Position	13.2 kg	-0.46 m	-6.1 m-kg	1.64 m	21.6 m-kg	



CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

BY:

D. SHEP HERD (DE # 02)

DATE: 10.01.21

DATE: _______10.01.21 CERT. NO.: _____SH02-33 ISSUE NO.: ______1

REF FIGURE 6 (IIN-350-689)

DESIGN	T All	DART AEROSPACE	LTD			
DRAWN	18	HAWKESBURY, ONTARIO, CA	-			
CHECKED	P	DRAWING NO.	REV. A			
MFG. APPR.	N/A	DSI 9498	SHEET 2 OF 2			
APPROVED	ANA	TITLE	SCALE			
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DATE 10.0	1.21	COPYRIGHT @ 2010 BY DART AEROSPACE LTD THIS OCCUMENT IS PRIVATE AND COMPONITIAL AID IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WITHELF PERSON FROM DAYT AEROSPACE LTD.				

Dart Aerospace Ltd

W/O:			W	ORK ORDER CHA	NGES					
DATE	STEP	PRO	CEDURE CH	ANGE		By Date Qty Approval Chief Eng / Prod Mgr				
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Part No:PAR #:		PAR #:	Fault Cat	egory:	NC	R: Yes	Date: _			
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DATE	STEP	Description of NC	Initial	Corrective Action Action Descript	Section B	Sign &		cation	Approval	Approval
-		Section A	Chief Eng	Chief Eng		Date	Secti	ion C	Chief Eng	QC Inspector
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Page 24 of 25

4. WEIGHT AND BALANCE

The following weight and balance information is for the Dart Dual High Back Seat Installation. The weight and balance of the parts that are removed from the aircraft to perform this installation are the responsibility of the installer.

		LA	TERAL	LONG	SITUDINAL
Installation	Weight	Arm	Moment	Arm	Moment
D350-689-011 Dual High Back Seat	27.6 lb	-18.2 in	-502 in-lb	60.7 in	1675 in-lb
Installation, Fwd Position	12.5 kg	-0.46 m	-5.8 m-kg	1.54 m	19.3 m-kg
D350-689-013 Floor Provisions Kit,	2.0 lb	-18.2 in	-36 in-lb	60.7 in	121 in-lb
Fwd Position	0.9 kg	-0.46 m	-0.4 m-kg	1.54 m	1.4 m-kg
D350-689-011 Dual High Back Seat	28.1 lb	-18.2 in	-511 in-lb	63.7 in	1790 in-lb
Installation, Aft Position	12.7 kg	-0.46 m	-5.8 m-kg	1.62 m	20.57 m-kg
D350-689-013 Floor Provisions Kit,	3.1 lb	-18.2 in	-56 in-lb	62.2 in	193 in-lb
Aft Position	1.4 kg	-0.46 m	-0.6 m-kg	1.58 m	2.2 m-kg
D350-689-015 Seat Modification Kit	1.0 lb	-17.2 in	-17 in-lb	60.7	61 in-lb
•	0.5 kg	-0.44 m	-0.22 m-kg	1.54 m	0.77 m-kg
D350-689-017 Shoulder Harness,	4.4 lb	-18.2 in	-80.1 in-lb	60.7 in	267 in-lb
Fwd Position	2.00 kg	-0.46 m	-0.92 m-kg	1.54 m	3.08 m-kg
D350-689-017 Shoulder Harness, Aft	4.4 lb	-18.2 in	-80.1 in-lb	64.7 in	285 in-lb
Position	2.00 kg	-0.46 m	-0.92 m-kg	1.64 m	3.28 m-kg
D350-689-019 Control Guard, Fwd	0.5 lb	-9.0 in	-4.5 in-lb	60.7 in	30 in-lb
Position	0.23 kg	-0.23 m	-0.05 m-kg	1.54 m	0.35 m-kg
D350-689-019 Control Guard, Aft	0.5 lb	-9.0 in	-4.5 in-lb	64.7 in	32 in-lb
Position	0.23 kg	-0.23 m	-0.05 m-kg	1.64 m	0.38 m-kg
D350-689-021 Dual High Seat Back	29.2 lb	-18.2 in	-531 in-lb	60.7 in	1772 in-lb
Installation, LH Fwd Position	13.2 kg	-0.46 m	-6.1 m-kg	1.54 m	20.3 m-kg
D350-689-021 Dual High Seat Back	29.2 lb	-18.2 in	-531 in-lb	64.7 in	1889 in-lb
Installation, LH Aft Position	13.2 kg	-0.46 m	-6.1 m-kg	1.64 m	21.6 m-kg
D350-689-023 Energy Attenuating	2.5 lb	-18.2 in	-46 in-lb	62.2 in	156 in-lb
Floor Provisions Kit	1.1 kg	-0.46 m	-0.5 m-kg	1.58 m	1.7 m-kg

5. PARTS LIST

/Qty /	Qty	Qty	Qty	Qty	Qty	Qty	Qty	Qty	Part Number	Description
011	-013	-015	-017	-019	-021	-023	-041	-043		
/X									D350-689-011	DUAL HIGH BACK SEAT INSTALLATION, LH
(1,	X								D350-689-013	FLOOR PROVISIONS KIT
		-x-							D350-689-015	SEAT MODIFICATION KIT
			X						D350-689-017	SHOULDER HARNESS KIT
				X					D350-689-019	CONTROL GUARD KIT
					X				D350-689-021	DUAL HIGH BACK SEAT INSTALLATION, LH
					1	X			_D350-689-023	ENERGY ATTENUATING FLOOR PROVISIONS KIT
1							Х		_D350-689-041 /	DUAL HIGH BACK SEAT ASSEMBLY
					1			Х	D350-689-043	DUAL HIGH BACK SEAT ASSEMBLY
							-			
							2	2	D3016-041	SEAT FRAME ASSEMBLY
							1	1	D3017-041	BACK FRAME ASSEMBLY
<u>/~1</u> —					1				~D3018-1	SEAT CUSHION
71					1				D3019-1 フ	BACK CUSHION
								-1-	~D3021=041	TUBE ASSEMBLY
							1	1	D3022-1	SEAT PAN
		 					1	1	D3023-1	BACK PANEL
	 						3	3	D3024-1	SPACER
	1				<u> </u>				D3025-1	BEAM

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Revision: **B**

Date: 11.07.22

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Page 25 of 25

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Qty -021	Qty -023	Qty -041	Qty -043	Part Number	Description
	1					1			D3026-1	CHANNEL
h	1							•	D3027-1	CLIP
l i	1								D3027-3	CLIP
	1								D3027-5	CLIP
- [- 	4					4			D3027-7	CLIP
- [-							4		D3028-1	STUD
 [2					2	<u> </u>	D3029-1	SPRING
		2					2		D3030-1	LOCK
							2	2	D3031-1	LOOP
	1								D3032-1	SPACER
	2	1							D3033-1	SEAT TRACK
		4				 			D3059-1	STUD
		4			-	 			D3060-1	BUSHING
 		4		 	 	 	 	 	D3061-1	RADIUS BLOCK
		-	 	1	 	 			D3084-3	STRUT
	1	 			 			 	D3234-1	DOUBLER
	1	 	<u> </u>	 	 	1		 	D3234-3	DOUBLER
	2			 	 	 		1 ,	D3234-5	SPACER
				 		 		2	D3808-041	SEAT RAIL ASSEMBLY
_		 		 		 	 	4	D3809-1	SLIDING BLOCK
				 		1			D3811-041	SEAT TRACK ASSEMBLY
			2	 		 '			D4071-041	SHOULDER HARDNESS ASSY
				 		 		 	24071011	ONO COLIVERNIA DI COO NO CI
					 	 	3	3	AN3-12A	BOLT
 		-	 -	1			 	 	AN4-12A	BOLT
		 	ļ	1		-			AN4-20A	BOLT
		 	2	' -			-		AN5-4A	BOLT
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-		ļ		2	}		6	6	MS21042L4	NUT (OR MS21042-4)
		-	2		 	 -	<u> </u>		MS21042L5	NUT (OR MS21042-5)
 	12	4				 	 		MS21042L3	NUTPLATE
<u> </u>	12	+-4	<u> </u>	-	 		4	4	MS24693-S272	SCREW
 	2	1				 	 	-	MS24693-S272	SCREW
		1				 		8	MS24694-S3	SCREW
<u> </u>		 -	-	 	 	9		- 0	MS24694-S50	SCREW
 	 	 	 	 	 	 	 	4	MS24694-S148	SCREW
 	├ू	 		ļ .		_		 4	MS27039-1-10	SCREW
	6	3		 	 	-	4	4	MS27039-1-10	SCREW
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1	<u> </u>	<u> </u>		ļ	_	 	6		MS27039-1-19	SCREW
1			ļ	_	 	 	6 17	6	M\$27039-4-21 NAS1149D0332J	WASHER (OR AN960JD10L)
<u> </u>	6	3	ļ. ——	 	ļ	 _ _ _ _ _ _ _ _ 	17	17		
		 		 _ _	ļ	9_	ļ	<u> </u>	NAS1149D0363J	WASHER (OR AN960JD10) WASHER (OR AN960JD416L)
		ļ		8	ļ	ļ	<u> </u>		NAS1149D0416J	WASHER (OR AN960JD416L) WASHER (OR AN960JD416)
L	ļ	ļ <u>.</u>	<u> </u>	<u> </u>	ļ	<u> </u>	6	6	NAS1149D0432J	
	ļ	<u> </u>	4	ļ	ļ	ļ		<u> </u>	NAS1149D0516J	WASHER (OR AN960JD516L)
L		4			ļ	ļ		ļ	NAS1149D0563J	WASHER (OR AN960JD516)
				2		<u> </u>	<u></u>	L	NAS43DD4-46N	SPACER

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Revision: **B**

Date: 11.07.22

Change Record

Part Number D350-689-011
Description DuAL Fin BACK SOLT INSTALLATION, LH

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